

COMPANY PROFILE



Introduction:

Established in the year 2011, as a partnership firm by dedicated & qualified professionals, Dhanluxmi Automobile is an *ISO 9001* certified company & a name in which you can easily trust due to our ethical business practices and transparency in work.

We believe in continual improvement in all activities and disciplines to provide the customers with the best of the quality products and services & in promptly responding to the needs of our customers.

We are manufacturer and supplier of Cold Forged High Tensile Hex Head Screw, Socket Head, Flange Bolt, Shoulder Bolt, CSK, Button Head etc & customized parts in all the product grades from 7T to 12.9 & and also in Mild Steel as per customer requirement.

Quality Certificate & Policy:

Dhanluxmi We at Automobile are committed Manufacture Cold to Forged Components and Provide High Tensile Fasteners with providing value and satisfaction to the customer. This will be achieved through Quality management system, Motivation of employees and culture of Continual Improvement in Working.



List of Machinery & Other Equipments

Forging Section:

 3 Die, 4 Station, M12 Bolt Maker, National, USA Make 	01 No.
• 4 Die, 5 Station, M10 Bolt Maker, Nedschroef, Belgium Make	01 No.
 4 Die, 5 Station, M8 Bolt Maker, National, USA Make 	01 No.
 4 Die, 5 Station, M6 Bolt Maker, National, USA Make 	01 No
 1 Die 2 Blow, M8 Cold Header, Asahi Okuma, Japan Make 	01 No.
 M8 Cold Trimming Machine, Devendra, India Make 	02 No.
 M8 Thread Forming Machine, Polo Singh, India Make 	02 No.
 M8 Thread Forming Machine, Taiwan Make 	01 No.
 M10 Thread Forming Machine, Samrat, India Make 	01 No.
 M12 (1/2") Thread Forming Machine, Samrat, India Make 	01 No.

List of Machinery & Other Equipments

Heat Treatment Section:

 Shaker Hearth Furnace, 150Kg/Hr 	01 No.
 Mesh Belt Tempering Furnace, 200Kg/Hr 	01 No.
Plating Section:	
 Barrels (Capacity 350 kg/12 hr, each barrel) 	08 No.
Tool Room Section:	
• Lathe 4'	01 No
Surface Grinder	01 No.
 Hydraulic Press (40 ton) 	01 No.

Current Production:

Forging:	90 MT/Month
Heat treatment:	95 MT/Month
Plating:	90 MT/Month

Production Capacity:

Forging:	150 MT/Month
Heat treatment:	120 MT/Month
Plating:	200 MT/Month

Manufacturing Range:

Diameter: M6 to M16 (Can arrange M20) Length: 12mm to 100 mm Plating: Cr⁺³ in White, Yellow & Black Finish

Outsourced Processes:

Machining Chemical Blackening/Blackodizing Precote/Locktite Geomat/Decromat Hot Dip Galvanizing

Annual Turnover

240 Lakh INR (2016-2017) 300 Lakh (2017-2018)

Registration Details:

GSTIN No.: 06AAIFD0897L1Z1

No.of Employees:

25

Location:

The plant is located at: Plot # 79, VPO: Kutana, Opp. IDC, Hisar Road, Rohtak-124001 Haryana, INDIA.

Web: <u>www.dhanluxmiindia.com</u>

Sister Concern:

Dhruv Forge Industry

Rohtak-124001 Email:dhruvforge@gmail.com Luxmi Metal Finishers Rohtak-124001

Testing Equipments:

 Metallurgical Microscope, Radical, RMM-77(Mag up to-600X) 	01No.
• Profile Projector(PL-300), DRO, LC: 0.001mm, AccuTech Bangalore	01No.
• Digital Height Gauge (DH-300), LC: 0.01, Make: Baker	01 No.
 Pitch Micrometer(0-25mm), LC: 0.01, Make: Mitutoyo 	01 No.
 HD Oven, for Hydrogen De-embrittlement, 300kg 	01 No.
 Hardness Tester, Saroj Blue Star, RAS 	02 No.
 Hardness Tester, Saroj Blue Star, Superficial 	02 No.
 Granite Surface Plate, 630x630 mm, Lutra Make 	01 No.
Metallographic Belt Grinder, Sumitra Make	01 No.
• Cutting Machine, Sumitr make	01 No.
 Metallographic Polishing Machine, Sumitra make 	01 No.

Various Measuring devices & Chemical & apparatus as required for mould grinding, preparation & etching.

Power generation Facility:

1. Generator (Sudhir make -200 KVA)

01 No.

Future Plan:

- 1) Addition of M16 Multistation Bolt Making Machine..... in 2019
- 2) Increase turnover by 20% Next FY (18-19)

Some of our Manufactured Parts...

SOCKET HEAD CAP SCREW (DIN 912/ISO 4762)



Range: Diameter: M6-M12, Length:20 mm-100mm

FLANGE BOLTS (JIS:1189, DIN:6921, ISO:15071)



Range: Diameter: M6-M10, Length:20 mm-100mm

HEX HEAD BOLTS (IS:1364, DIN:933,931, ISO:4017,4014)





Range: Diameter: M6-M16, Length:20 mm-100mm

BUTTON HEAD (IS: 7380)





Range: Diameter: M6-M12, Length:20 mm-100mm

COUNTER SUNK SCREW (IS: 6761)



Range: Diameter: M6-M12, Length:20 mm-100mm

CARRIAGE BOLT (DIN603)



Range: Diameter: M6-M12, Length:20 mm-80mm

CUSTOMIZED PARTS





Shoulder Bolt





Thin Head Radius Bolt

CUSTOMIZED PARTS



Plain Stud



Stud with Hex



Plain & Special Pin



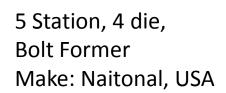
Coated Bolt And many more....

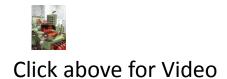
Our Machines

Bolt Maker Machines









5 Station, 4 die, Bolt Former Make: Nedschroef, Belgium



4 Station, 3 die, Bolt Former Make: Naitonal, USA

Thread Rolling Machines







Click above for Video

Heat Treatment Furnace



SHAKER HEARTH HARDENING FURNACE



MESH BELT TEMPERING FURNACE



HT Control Panel with On-line Data Recorder



Testing Equipments



Metallurgical Microscope



Rockwell Hardness Tester



Profile Projector

We are sure that with our quality mission and the co-operation of motivated employees, we will continue to set higher quality standards in our various areas of activities and lead to customer satisfaction in all the areas.



THANKS...